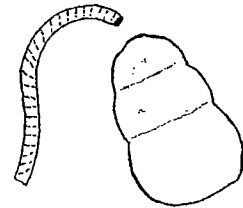




Quality Equipment for the Rescue Professional

## SECOND CHANCE BALL-RETROFIT INSTRUCTIONS

**Step 1:** Take the rope end (not the end tied to the throwbag) and thread it through the ball. You can lubricate the rope but we have found that by twisting the rope as you push it into the ball the rope will go through the ball.



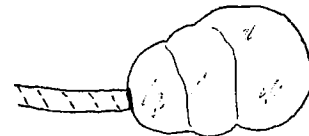
**Step 2:** Once the rope is through the ball, slide the stainless steel washer over the rope and tie a simple **overhand knot** to the end of the rope. Make sure there is at least a 1" tail on the knot. Pull the washer and knot back into the ball.



**Step 3:** This step requires expanding insulating foam that can be purchased from any hardware store. Two brand names are "**GREAT STUFF**" and "**TOUCH N' FOAM**". Buy the smallest can you can as this product will do at least 50 balls. Follow the directions on the can for proper use and drying time. Spread old newspaper over the surface you are using since the foam is sticky when wet. Lay the ball on newspaper and then spray the foam into the ball. Note: a lot will flow out of the ball but simply let the ball sit until dry (usually 4-8 hours).



**Step 4:** Once the foam is completely dry, cut off the excess foam even with the bottom of the ball using a sharp utility knife.



Your *Second Chance ball* is ready to use.

If you have any questions, feel free to contact us.